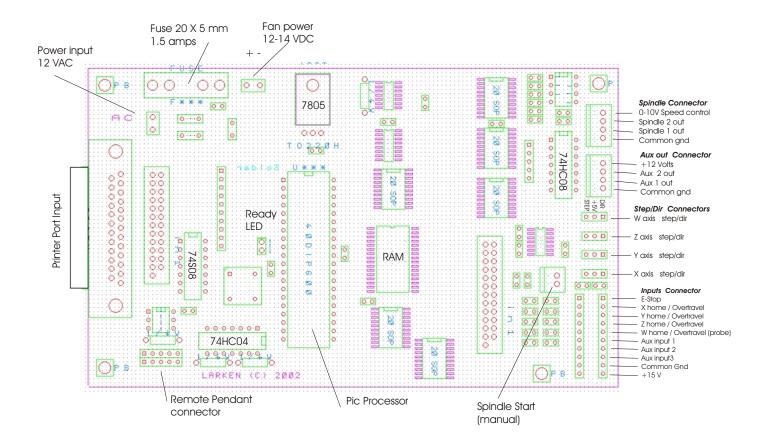
## StarCam controller board connections



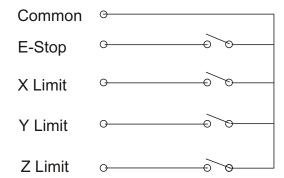
### **NOTES**

- -This controller board must be properly mounted in a metal case with the 25 pin input connector secured to a grounded chassis panel. otherwise electrical interferance may result causing data errors
- Keep motor driver output wires at least 3" from this board as they generate RFI
- Power should be supplied by a 10-12vac transformer
- A connector is supplied to power a compact 12Vdc fan with a max current of 200ma
- Spindle and Aux outputs are 0V OFF and  $\pm$ 5Vdc ON. If the 74HC08 output chip is replaced by a 74LS38, then these outputs will be open-collector

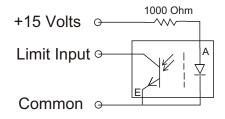


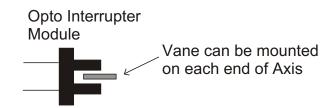
# Connecting Limit switches to the Larken Interface board

Using Micro Switches for home/overtravel switch



### Using an Opto Switch for home/overtravel switch



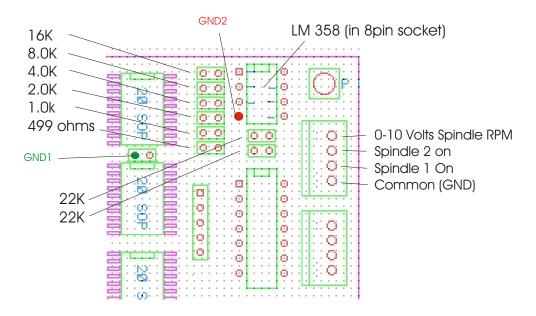


Digi-key PN / H21B1QT-ND (Darlington output)

Note: The 'Limit SW polarity' setting should be set to 1 for Normally Closed



## Adding components for the 0-10 Volt speed control



#### Notes

(This analog 0-10Volt feature only works on Controller boards manufatured after June 2005. Previous Larken Starcam boards will not work.)

- Install 8 pin socket for Lm358 IC
- Use 1% resistors for most accuracy
- Fix error on PCB. Connect a short wire between GND1 and GND2 on back side of board (Gnd1 is located on .1uF Cap and GND2 is pin 4 on LM358) (This repairs a missing ground connection)
- Program your Spindles Inverter drive for minimum RPM at OV and Maxrpm at 10V.

